### SECTION 1: Identification

#### 1.1. Identification
- **Product form**: Mixture
- **Product name**: ORANGE APPEAL
- **Product code**: 1690-Q

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against
- **Use of the substance/mixture**: Degreasing agent

#### 1.3. Details of the supplier of the safety data sheet
- **BETA TECHNOLOGY, INC.**
  - P.O. Box 218686
  - HOUSTON, TX 77218-8686
  - T 281-647-9700 - F 281-647-9790

#### 1.4. Emergency telephone number
- **Emergency number**: INFOTRAC 800-535-5053

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture
- **GHS-US classification**
  - **Skin corrosion/irritation**, Category 2: Causes skin irritation
  - **Serious eye damage/eye irritation**, Category 1: Causes serious eye damage
  - **Sensitisation — Skin**, Category 1: May cause an allergic skin reaction

#### 2.2. Label elements
- **GHS-US labelling**
  - **Hazard pictograms (GHS-US)**: GHS07
  - **Signal word (GHS-US)**: Warning
  - **Contains**: EDTA; tetrasodium ethylenediaminetetraacetate; D-limonene; disodium metasilicate, pentahydrate
  - **Hazard statements (GHS-US)**: Causes skin irritation; May cause an allergic skin reaction; Causes serious eye damage
  - **Precautionary statements (GHS-US)**: Avoid breathing vapours, spray, mist; Wash hands thoroughly after handling; Contaminated work clothing must not be allowed out of the workplace; Wear eye protection, protective gloves; If on skin: Wash with plenty of water; If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing; Immediately call a doctor; Specific treatment (see first aid section on this label, on this label); If skin irritation or rash occurs: Get medical advice/attention; Take off contaminated clothing and wash before reuse; Dispose of contents/container to an approved waste disposal plant

#### 2.3. Other hazards
- **No additional information available**

#### 2.4. Unknown acute toxicity (GHS US)
- **Not applicable**
SECTION 3: Composition/information on ingredients

3.1. Substance
Not applicable

3.2. Mixture

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-limonene</td>
<td>(CAS No) 5989-27-5</td>
<td>4-6</td>
<td>Flam. Liq. 3, H226</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin Irrit. 2, H315</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin Sens. 1, H317</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Aquatic Acute 1, H400</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Aquatic Chronic 1, H410</td>
</tr>
<tr>
<td>disodium metasilicate, pentahydrate</td>
<td>(CAS No) 10213-79-3</td>
<td>4-6</td>
<td>Skin Corr. 1B, H314</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>STOT SE 3, H335</td>
</tr>
<tr>
<td>EDTA; tetrasodium ethylenediaminetetraacetate</td>
<td>(CAS No) 64-02-8</td>
<td>2-4</td>
<td>Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318</td>
</tr>
<tr>
<td>sodium xylenesulfonate</td>
<td>(CAS No) 1300-72-7</td>
<td>2-3</td>
<td>Skin Irrit. 2, H315</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>STOT SE 3, H335</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irrit. 2A, H319</td>
</tr>
<tr>
<td>TKPP tetrapotassium pyrophosphate, anhydrous</td>
<td>(CAS No) 7320-34-5</td>
<td>0.5-1.5</td>
<td>Skin Irrit. 2, H315</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid measures after inhalation: Allow breathing of fresh air. Allow the victim to rest.

First-aid measures after skin contact: Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash with plenty of soap and water. Wash contaminated clothing before reuse. Specific treatment (see Wash immediately with lots of water on this label). If skin irritation or rash occurs: Get medical advice/attention.

First-aid measures after eye contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

First-aid measures after ingestion: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation: May cause an allergic skin reaction.

Symptoms/injuries after skin contact: Causes skin irritation.

Symptoms/injuries after eye contact: Causes serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media


Unsuitable extinguishing media: Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Reactivity: The product is non-reactive under normal conditions of use, storage and transport.

5.3. Advice for firefighters

Firefighting instructions: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Equip cleanup crew with proper protection.

Emergency procedures: Ventilate area.
6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Additional hazards when processed: Handle empty containers with care because residual vapours are flammable.
Precautions for safe handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. No open flames. No smoking. Take precautionary measures against static discharge. Avoid breathing spray, mist, vapours.

Hygiene measures: Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep only in the original container in a cool, well ventilated place away from: Heat sources.
Keep container tightly closed.
Incompatible products: Strong bases. Strong acids.
Incompatible materials: Sources of ignition. Direct sunlight. Heat sources.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Substance</th>
<th>Control parameter</th>
<th>Not applicable</th>
</tr>
</thead>
<tbody>
<tr>
<td>EDTA; tetrasodium ethylenediaminetetraacetate (64-02-8)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>D-limonene (5989-27-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TKPP tetrapotassium pyrophosphate, anhydrous (7320-34-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>sodium xylenesulfonate (1300-72-7)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>disodium metasilicate, pentahydrate (10213-79-3)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

8.2. Exposure controls
Personal protective equipment: Safety glasses. Gloves.

Hand protection: Wear protective gloves.
Eye protection: Chemical goggles or safety glasses.
Skin and body protection: Wear suitable protective clothing.
Respiratory protection: Wear appropriate mask.
Other information: Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Colour</td>
<td>Orange</td>
</tr>
</tbody>
</table>
Odour: Citrus fruits
Odour threshold: No data available
pH: 12 - 13
Melting point: No data available
Freezing point: No data available
Boiling point: No data available
Flash point: No data available
Relative evaporation rate (butylacetate=1): No data available
Flammability (solid, gas): No data available
Explosive limits: No data available
Explosive properties: No data available
Oxidising properties: No data available
Vapour pressure: No data available
Relative density: No data available
Relative vapour density at 20 °C: No data available
Solubility: Water: Solubility in water of component(s) of the mixture:
  • TALL OIL fatty acids: 0.0009 g/100ml
  • EDTA; tetrasodium ethylenediaminetetraacetate: 103 g/100ml
  • nonylphenoxypoly(ethyleneoxy)ethanol: soluble
  • TSP trisodium orthophosphate, dodecahydrate: 12 g/100ml
  • butyl glycolether: Complete
  • D-limonene: insoluble
  • TKPP tetrapotassium pyrophosphate, anhydrous: 187 g/100ml
  • disodium metasilicate, pentahydrate: 17.5 g/100ml
Log Pow: No data available
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Viscosity: No data available
Viscosity, kinematic: No data available
Viscosity, dynamic: No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability
Stable under normal conditions.

10.3. Possibility of hazardous reactions
Not established.

10.4. Conditions to avoid

10.5. Incompatible materials
Strong acids. Strong bases.

10.6. Hazardous decomposition products
Carbon monoxide. Carbon dioxide. May release flammable gases.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity: Not classified

EDTA: tetrasodium ethylenediaminetetraacetate (64-02-8)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
<td>&gt; 2000 mg/kg (Rat)</td>
</tr>
<tr>
<td>ATE US (oral)</td>
<td>500.000 mg/kg bodyweight</td>
</tr>
</tbody>
</table>
**ORANGE APPEAL**
Safety Data Sheet
according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### D-limonene (5989-27-5)

<table>
<thead>
<tr>
<th>LD50 oral rat</th>
<th>4400 mg/kg bodyweight (Rat; OECD 423: Acute Oral Toxicity – Acute Toxic Class Method; Literature study; &gt; 2000 mg/kg bodyweight; Rat; Read-across)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 dermal rabbit</td>
<td>&gt; 5000 mg/kg bodyweight (Rabbit; Weight of evidence; Equivalent or similar to OECD 402)</td>
</tr>
<tr>
<td>ATE US (oral)</td>
<td>4400.000 mg/kg bodyweight</td>
</tr>
</tbody>
</table>

**TKPP tetrapotassium pyrophosphate, anhydrous (7320-34-5)**

| LD50 dermal rabbit | > 4640 mg/kg (Rabbit) |

**Skin corrosion/irritation**: Causes skin irritation.

**pH**: 12 - 13

**Serious eye damage/irritation**: Causes serious eye damage.

**pH**: 12 - 13

**Respiratory or skin sensitisation**: May cause an allergic skin reaction.

**Germ cell mutagenicity**: Not classified

**Carcinogenicity**: Not classified

**D-limonene (5989-27-5)**

<table>
<thead>
<tr>
<th>IARC group</th>
<th>3 - Not classifiable</th>
</tr>
</thead>
</table>

**Reproductive toxicity**: Not classified

**Specific target organ toxicity (single exposure)**: Not classified

**Specific target organ toxicity (repeated exposure)**: Not classified

**Aspiration hazard**: Not classified

**Potential adverse human health effects and symptoms**: Based on available data, the classification criteria are not met.

**Symptoms/injuries after inhalation**: May cause an allergic skin reaction.

**Symptoms/injuries after skin contact**: Causes skin irritation.

**Symptoms/injuries after eye contact**: Causes serious eye damage.

### SECTION 12: Ecological information

**12.1. Toxicity**

**EDTA; tetrasodium ethylenediaminetetracetate (64-02-8)**

<table>
<thead>
<tr>
<th>LC50 fish 1</th>
<th>121 mg/l (LC50: 96 h)</th>
</tr>
</thead>
<tbody>
<tr>
<td>EC50 Daphnia 1</td>
<td>625 mg/l (EC50: 24 h)</td>
</tr>
<tr>
<td>Threshold limit algae 1</td>
<td>&gt; 100 mg/l (EC0; 72 h)</td>
</tr>
</tbody>
</table>

**D-limonene (5989-27-5)**

<table>
<thead>
<tr>
<th>LC50 fish 1</th>
<th>720 μg/l (LC50; OECD 203: Fish, Acute Toxicity Test; 96 h; Pimephales promelas; Flow-through system; Fresh water; Experimental value)</th>
</tr>
</thead>
<tbody>
<tr>
<td>EC50 Daphnia 1</td>
<td>0.36 mg/l (EC50; OECD 202: Daphnia sp. Acute Immobilisation Test; 48 h; Daphnia magna; Static system; Fresh water; Experimental value)</td>
</tr>
<tr>
<td>Threshold limit algae 1</td>
<td>150 mg/l (EC50; OECD 201: Alga, Growth Inhibition Test; 72 h; Desmodesmus subspicatus; Static system; Fresh water; Read-across)</td>
</tr>
</tbody>
</table>

**TKPP tetrapotassium pyrophosphate, anhydrous (7320-34-5)**

<table>
<thead>
<tr>
<th>LC50 fish 1</th>
<th>&gt; 750 mg/l (LC50; 48 h)</th>
</tr>
</thead>
</table>

**disodium metasilicate, pentahydrate (10213-79-3)**

<table>
<thead>
<tr>
<th>LC50 fish 1</th>
<th>210 mg/l (LC50; 96 h)</th>
</tr>
</thead>
<tbody>
<tr>
<td>EC50 Daphnia 1</td>
<td>216 mg/l (EC50; 96 h)</td>
</tr>
</tbody>
</table>

### 12.2. Persistence and degradability

**ORANGE APPEAL**

**Persistence and degradability**: Not established.

**EDTA; tetrasodium ethylenediaminetetracetate (64-02-8)**

**Persistence and degradability**: Not readily biodegradable in water. Not established.
**ORANGE APPEAL**

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---

### EDTA; tetrasodium ethylenediaminetetraacetate (64-02-8)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Biochemical oxygen demand (BOD)</td>
<td>&lt; 0.002 g O₂/g substance</td>
</tr>
<tr>
<td>Chemical oxygen demand (COD)</td>
<td>0.54 - 0.58 g O₂/g substance</td>
</tr>
</tbody>
</table>

### D-limonene (5989-27-5)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>ThOD</td>
<td>3.29 g O₂/g substance</td>
</tr>
</tbody>
</table>

### TKPP tetrapotassium pyrophosphate, anhydrous (7320-34-5)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Persistence and degradability</td>
<td>Biodegradability: not applicable. Not established.</td>
</tr>
<tr>
<td>Biochemical oxygen demand (BOD)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Chemical oxygen demand (COD)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>ThOD</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

### sodium xylenesulfonate (1300-72-7)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Persistence and degradability</td>
<td>Biodegradability in water: no data available. Not established.</td>
</tr>
</tbody>
</table>

### disodium metasilicate, pentahydrate (10213-79-3)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Persistence and degradability</td>
<td>Biodegradability: not applicable.</td>
</tr>
<tr>
<td>Biochemical oxygen demand (BOD)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Chemical oxygen demand (COD)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>ThOD</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

#### 12.3. Bioaccumulative potential

**ORANGE APPEAL**

Bioaccumulative potential: Not established.

**EDTA; tetrasodium ethylenediaminetetraacetate (64-02-8)**

Log Pow: -2.6

Bioaccumulative potential: Bioaccumulation: not applicable. Not established.

**D-limonene (5989-27-5)**

BCF fish 1: 864.8 - 1022 (BCF; Pisces)

Log Pow: 4.38 (Experimental value; OECD 117: Partition Coefficient (n-octanol/water), HPLC method; 37 °C)

Bioaccumulative potential: Potential for bioaccumulation (4 ≥ Log Kow ≤ 5). Not established.

**TKPP tetrapotassium pyrophosphate, anhydrous (7320-34-5)**

Bioaccumulative potential: Not applicable. Not established.

**sodium xylenesulfonate (1300-72-7)**

Bioaccumulative potential: Bioaccumulation: not applicable. Not established.

**disodium metasilicate, pentahydrate (10213-79-3)**

Bioaccumulative potential: No bioaccumulation data available. Not established.

#### 12.4. Mobility in soil

**D-limonene (5989-27-5)**

Log Koc: Koc,SRC PCKOCWIN v2.0; 1120 - 6324; QSAR

#### 12.5. Other adverse effects

**Effect on the global warming**: No known ecological damage caused by this product.

**Other information**: Avoid release to the environment.

#### SECTION 13: Disposal considerations

**13.1. Waste treatment methods**

**Waste disposal recommendations**: Dispose in a safe manner in accordance with local/national regulations.

**Additional information**: Handle empty containers with care because residual vapours are flammable.
Ecology - waste materials  :  Avoid release to the environment.

**SECTION 14: Transport information**

Department of Transportation (DOT)
In accordance with DOT
Not regulated for transport

TDG
No additional information available

**Transport by sea**

<table>
<thead>
<tr>
<th>UN-No. (IMDG)</th>
<th>1824</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proper Shipping Name (IMDG)</td>
<td>SODIUM HYDROXIDE SOLUTION</td>
</tr>
<tr>
<td>Class (IMDG)</td>
<td>8 - Corrosive substances</td>
</tr>
<tr>
<td>Packing group (IMDG)</td>
<td>III - substances presenting low danger</td>
</tr>
</tbody>
</table>

**Air transport**

<table>
<thead>
<tr>
<th>UN-No. (IATA)</th>
<th>1824</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proper Shipping Name (IATA)</td>
<td>Sodium hydroxide solution</td>
</tr>
<tr>
<td>Class (IATA)</td>
<td>8 - Corrosives</td>
</tr>
<tr>
<td>Packing group (IATA)</td>
<td>III - Minor Danger</td>
</tr>
</tbody>
</table>

**SECTION 15: Regulatory information**

15.1. US Federal regulations

**ORANGE APPEAL**

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory except for:

| disodium metasilicate, pentahydrate | CAS No 10213-79-3 | 4 - 6% |

This product or mixture does not contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

**CANADA**
No additional information available

**EU-Regulations**
No additional information available

**National regulations**
No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm

**SECTION 16: Other information**

Revision date  :  05/06/2015
Other information  :  None.
ORANGE APPEAL
Safety Data Sheet
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Full text of H-statements:

<table>
<thead>
<tr>
<th>H</th>
<th>Statement</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>H226</td>
<td>Flammable liquid and vapour</td>
<td></td>
</tr>
<tr>
<td>H302</td>
<td>Harmful if swallowed</td>
<td></td>
</tr>
<tr>
<td>H314</td>
<td>Causes severe skin burns and eye damage</td>
<td></td>
</tr>
<tr>
<td>H315</td>
<td>Causes skin irritation</td>
<td></td>
</tr>
<tr>
<td>H317</td>
<td>May cause an allergic skin reaction</td>
<td></td>
</tr>
<tr>
<td>H318</td>
<td>Causes serious eye damage</td>
<td></td>
</tr>
<tr>
<td>H319</td>
<td>Causes serious eye irritation</td>
<td></td>
</tr>
<tr>
<td>H335</td>
<td>May cause respiratory irritation</td>
<td></td>
</tr>
<tr>
<td>H400</td>
<td>Very toxic to aquatic life</td>
<td></td>
</tr>
<tr>
<td>H410</td>
<td>Very toxic to aquatic life with long lasting effects</td>
<td></td>
</tr>
</tbody>
</table>

NFPA health hazard: 1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.

NFPA fire hazard: 0 - Materials that will not burn.

NFPA reactivity: 1 - Normally stable, but can become unstable at elevated temperatures and pressures or may react with water with some release of energy, but not violently.

HMIS III Rating
Health: 1 Slight Hazard - Irritation or minor reversible injury possible
Flammability: 0 Minimal Hazard - Materials that will not burn
Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Personal Protection: B - Safety glasses, Gloves

SDS US (GHS HazCom 2012)
No representation or warranty, either expressed or implied, of merchantability, fitness for a particular purpose, or of any other nature, is made with respect to information concerning the product referred to in this document. The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, it is impossible to foresee every health effect or exposure risk incurred by the use of this product. All chemicals present some degree of hazard and should be used with caution. The information and recommendations contained herein are presented in good faith. The user should review this information in conjunction with their knowledge of the application intended to determine the suitability of this product for such purpose. In no event will the supplier be responsible for any damages of any nature whatsoever, resulting from the use, reliance upon, or the misuse of this information. Furthermore, it is the direct responsibility of the user to comply with all applicable regulations governing the use and disposal of this material.